

WHAT IS CLAIMED IS:

1. A method of manufacturing a semiconductor device,--
said method comprising:

5 attaching a first semiconductor chip to a first side
of a printed circuit board;

 attaching a second semiconductor chip to a second
side of the printed circuit board opposite the first side
of the printed circuit board;

10 using a mold to form a first mold cavity which
contains the first semiconductor chip over the first side
of the printed circuit board, and to form a second mold
cavity which contains the second semiconductor chip over
the second side of the printed circuit board; and

15 simultaneously filling the first and second mold
cavities with a fill material via a mold inlet, wherein
the mold inlet is at least partially defined through an
aperture in the printed circuit board from the first side
to the second side.

20 2. The method as claimed in claim 1, wherein the
first semiconductor chip attached to the first side of
the printed circuit board is aligned with the second
semiconductor chip on the second side of the printed
circuit board.

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3. The method as claimed in claim 1, further comprising removing the mold after filling of the first and second cavities, and then separating a portion of the printed circuit board containing the aperture from a portion of the printed circuit board containing the first and second semiconductor chips.

4. The method as claimed in claim 1, wherein the mold inlet extends from a first edge of the printed circuit board to the aperture in the printed circuit board, and further from the aperture to the first and second mold cavities.

5. The method as claimed in claim 4, wherein a second edge of the printed circuit board, opposite the first edge, includes an edge connector.

6. The method as claimed in claim 1, wherein the fill material is an epoxy mold compound.

7. The method as claimed in claim 1, wherein the first and second semiconductor chips are wafer level packages.

8. A method of manufacturing a semiconductor device,
said method comprising:

attaching a first semiconductor chip to a first side
of a non-disposable portion of printed circuit board;

5 attaching a second semiconductor chip to a second
side of the non-disposable portion of the printed circuit
board opposite the first side of the printed circuit
board;

10 using a mold to form a first mold cavity which
contains the first semiconductor chip over the first side
of the printed circuit board, and to form a second mold
cavity which contains the second semiconductor chip over
the second side of the printed circuit board, wherein the
mold further forms a mold inlet which traverses a
15 boundary between a disposable region and the non-
disposable region of the printed circuit board;

simultaneously filling the first and second mold
cavities with a fill material via the mold inlet;

20 removing the mold to expose the fill material
defined by the first and second cavities and further
defined by the mold inlet; and

separating the disposable region of the printed
circuit board from the non-disposable region of the
printed circuit board.

9. The method as claimed in claim 8, wherein the first semiconductor chip attached to the first side of the printed circuit board is aligned with the second semiconductor chip on the second side of the printed circuit board.

10. The method as claimed in claim 8, wherein the mold inlet extends from a first edge of the printed circuit board to the non-disposable portion of the printed circuit board.

11. The method as claimed in claim 10, wherein a second edge of the printed circuit board, opposite the first edge, includes an edge connector.

12. The method as claimed in claim 8, wherein the first and second semiconductor chips are wafer level packages.

13. A method of manufacturing a semiconductor device, said method comprising:

attaching a semiconductor chip to a first side of a non-disposable portion of printed circuit board;

using a mold to form a mold cavity which contains the semiconductor chip over the first side of the printed

circuit board, wherein the mold further forms a mold inlet which traverses a boundary between a disposable region and the non-disposable region of the printed circuit board;

5 filling the mold cavity with a fill material via the mold inlet;

 removing the mold to expose the fill material defined by the mold cavity and further defined by the mold inlet; and

10 separating the disposable region of the printed circuit board from the non-disposable region of the printed circuit board.

14. The method as claimed in claim 13, wherein the
15 mold inlet extends from a first edge of the printed circuit board to the non-disposable portion of the printed circuit board.

15. The method as claimed in claim 14, wherein a
20 second edge of the printed circuit board, opposite the first edge, includes an edge connector.

16. The method as claimed in claim 13, wherein the semiconductor chip is a wafer level package.

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17. A method of manufacturing a semiconductor device,
said method comprising:

attaching a plurality of first semiconductor chips
to a first side of a printed circuit board;

5 attaching a plurality of second semiconductor chips
to a second side of the printed circuit board opposite
the first side of the printed circuit board;

using a mold to form at least one first mold cavity
which contains the first semiconductor chips over the
10 first side of the printed circuit board, and to form at
least one second mold cavity which contains the second
semiconductor chips over the second side of the printed
circuit board; and

simultaneously filling the first and second mold
15 cavities with a fill material via at least one mold inlet.

18. The method as claimed in claim 17, wherein the
mold inlet is at least partially defined by at least one
aperture through the printed circuit board from the first
20 side to the second side.

19. The method as claimed in claim 17, wherein the
first plurality of semiconductor chips attached to the
first side of the printed circuit board are respectively

aligned with the second plurality of semiconductor chips
on the second side of the printed circuit board.

20. The method as claimed in claim 17, wherein the
5 at least one first mold cavity includes a plurality of
first mold cavities which respectively contain the
plurality of first semiconductor chips, and wherein the
at least one second mold cavity includes a plurality of
second mold cavities which respectively contain the
10 plurality of second semiconductor chips.

21. The method as claimed in claim 20, wherein the
at least one mold inlet includes a plurality of mold
inlets in fluid communication with the pluralities of
15 first and second mold cavities, respectively.

22. The method as claimed in claim 21, wherein the
plurality of mold inlets are at least partially defined
by a plurality of respective apertures which extend
20 through the printed circuit board from the first side to
the second side.

23. The method as claimed in claim 22, wherein the
plurality of mold inlets extend from a first edge of the
25 printed circuit board to the respective plurality of

apertures in the printed circuit board, and further from the respective plurality of apertures to the respective pluralities of first and second mold cavities.

5 24. The method as claimed in claim 23, wherein a second edge of the printed circuit board, opposite the first edge, includes an edge connector.

10 25. The method as claimed in claim 24, further comprising removing the mold after filling of the pluralities of first and second cavities, and then separating a portion of the printed circuit board containing the plurality of apertures from a portion of the printed circuit board containing the pluralities of
15 first and second semiconductor chips.

 26. The method as claimed in claim 17, wherein the first and second semiconductor chips are wafer level packages.

20 27. The method as claimed in claim 19, wherein the mold inlet is at least partially defined by a plurality of apertures through the printed circuit board from the first side to the second side, and wherein the plurality
25 of mold inlet apertures are provided in one-to-one

correspondence with the aligned first and second semiconductor packages.

28. The method as claimed in claim 19, wherein the
5 mold inlet is at least partially defined by a plurality
of apertures through the printed circuit board from the
first side to the second side, and wherein the plurality
of mold inlet apertures are provided in a less than one-
to-one correspondence with the aligned first and second
10 semiconductor packages.

29. The printed circuit board as claimed in claim
17, wherein the mold inlet is at least partially defined
by a plurality of apertures through the printed circuit
15 board from the first side to the second side, wherein
some of the plurality of apertures are located in a
disposable portion of the board body, and others of the
plurality of apertures are located in a non-disposable
portion of the board body, and wherein the first and
20 second semiconductor packages are attached in the non-
disposable portion of the board body.

30. The printed circuit board as claimed in claim
17, wherein thickness, length and width dimensions of the

printed circuit board are in conformance with a Joint Electronic Device Engineering Council (JEDEC) standard.

31. A method of manufacturing a semiconductor device, said method comprising:

attaching a plurality of first semiconductor chips to a first side of a non-disposable portion of printed circuit board;

attaching a plurality of second semiconductor chips to a second side of the non-disposable portion of the printed circuit board opposite the first side of the printed circuit board;

using a mold to form at least one first mold cavity which contains the first semiconductor chips over the first side of the printed circuit board, and to form at least one second mold cavity which contains the second semiconductor chips over the second side of the printed circuit board, wherein the mold further forms at least one mold inlet which traverses a boundary between a disposable region and the non-disposable region of the printed circuit board;

simultaneously filling the first and second mold cavities with a fill material via the mold inlet;

removing the mold to expose the fill material defined by the first and second cavities and further defined by the mold inlet; and

5 separating the disposable region of the printed circuit board from the non-disposable region of the printed circuit board.

32. The method as claimed in claim 31, wherein the first plurality of semiconductor chips attached to the first side of the printed circuit board are aligned with the second plurality of semiconductor chips on the second side of the printed circuit board.

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33. The method as claimed in claim 31, wherein the mold inlet extends from a first edge of the printed circuit board to the non-disposable portion of the printed circuit board.

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34. The method as claimed in claim 33, wherein a second edge of the printed circuit board, opposite the first edge, includes an edge connector.

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35. The method as claimed in claim 31, wherein the first and second semiconductor chips are wafer level packages.

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36. The method as claimed in claim 32, wherein the mold inlet is at least partially defined by a plurality of apertures through the printed circuit board from the first side to the second side, and wherein the plurality of mold inlet apertures are provided in one-to-one correspondence with the aligned first and second semiconductor packages.

37. The method as claimed in claim 32, wherein the mold inlet is at least partially defined by a plurality of apertures through the printed circuit board from the first side to the second side, and wherein the plurality of mold inlet apertures are provided in a less than one-to-one correspondence with the aligned first and second semiconductor packages.

38. The printed circuit board as claimed in claim 31, wherein the mold inlet is at least partially defined by a plurality of apertures through the printed circuit board from the first side to the second side, wherein some of the plurality of apertures are located in the disposable portion of the board body, and others of the plurality of apertures are located in the non-disposable portion of the board body, and wherein the first and

second semiconductor packages are attached in the non-disposable portion of the board body.

5 39. The printed circuit board as claimed in claim 31, wherein thickness, length and width dimensions of the printed circuit body are in conformance with a Joint Electronic Device Engineering Council (JEDEC) standard.

10 40. A method of manufacturing a semiconductor device, said method comprising:

attaching a plurality of semiconductor chips to a first side of a non-disposable portion of printed circuit board;

15 using a mold to form at least one first mold cavity which contains the semiconductor chips over the first side of the printed circuit board, wherein the mold further forms at least one mold inlet which traverses a boundary between a disposable region and the non-disposable region of the printed circuit board;

20 filling the at least one mold cavity with a fill material via the mold inlet;

removing the mold to expose the fill material defined by the at least one mold cavity and further defined by the mold inlet; and

separating the disposable region of the printed circuit board from the non-disposable region of the printed circuit board.

5 41. The method as claimed in claim 40, wherein the at least one mold inlet includes a plurality of mold inlets extending from a first edge of the printed circuit board to the non-disposable portion of the printed circuit board.

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42. The method as claimed in claim 41, wherein a second edge of the printed circuit board, opposite the first edge, includes an edge connector.

15 43. The method as claimed in claim 40, wherein the plurality of semiconductor chips are wafer level packages.

44. A method of manufacturing a semiconductor device, comprising:

20 providing an elongate printed circuit board having an edge connector located on a first long edge thereof;

 attaching a plurality of first wafer level packages on a first surface of the printed circuit board, the first wafer level packages attached so as to be

25 juxtaposed along the length of the printed circuit board

between the first long edge and a second long edge of the printed circuit board;

5 attaching a plurality of second wafer level packages on a second surface of the printed circuit board opposite the first surface, the second wafer level packages attached so as to be juxtaposed along the length of the printed circuit board and aligned with the first wafer level packages, respectively;

10 using a mold to form at least one first mold cavity which contains the first wafer level packages over the first side of the printed circuit board, and to form at least one second mold cavity which contains the second wafer level packages over the second side of the printed circuit board;

15 simultaneously filling the first and second mold cavities with a fill material via at least one mold inlet which extends from the second edge of the printed circuit board to the first and second mold cavities.

20 45. The method as claimed in claim 44, wherein the at least one first mold cavity includes a plurality of first mold cavities which respectively contain the plurality of first wafer level packages, and wherein the at least one second mold cavity includes a plurality of

second mold cavities which respectively contain the plurality of second wafer level packages.

5 46. The method as claimed in claim 45, wherein the at least one mold inlet includes a plurality of mold inlets extending between the second edge of the printed circuit board and the pluralities of first and second mold cavities, respectively.

10 47. The method as claimed in claim 46, wherein a plurality of apertures extending through the printed circuit board which partially define the plurality of mold inlets, respectively.

15 48. A method of manufacturing a semiconductor device, said method comprising:

 providing a printed circuit board having a first side and a second side opposite the first side;

 attaching a semiconductor chip to the first side of
20 the printed circuit board;

 using a mold to form a first mold cavity which contains the semiconductor chip over the first side of the printed circuit board; and

 filling the first mold cavity with a fill material
25 via a mold inlet, wherein the mold inlet is at least

partially defined through an aperture in the printed circuit board from the first side to an opposite second side, wherein the aperture is located outside of a portion of the printed circuit board underlying the attached semiconductor chip.

49. The method as claimed in claim 48, wherein the first semiconductor chip is a wafer level package.

50. The method as claimed in claim 48, wherein the aperture is located in a disposable portion of the printed circuit board, and wherein the method further comprises separating the disposable portion of the printed circuit board from a remaining portion of the printed circuit board which contains the semiconductor chip.

51. A printed circuit board comprising:

a flat, elongate board body having a first surface and an opposite second surface, and further having a first long edge and an opposite second long edge;
an edge connector located on said first long edge of said board body;
a first plurality of semiconductor package mounting regions on the first surface of the board body and

juxtaposed along the length of the board body between the first long edge and a second long edge;

5 a second plurality of semiconductor package mounting regions on the second surface of said board body and respectively aligned with the first plurality of wafer level package mounting regions; and

10 a plurality of mold inlet apertures extending through said board body and located between second long edge and said semiconductor package mounting regions.

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52. The printed circuit board as claimed in claim 51, wherein the plurality of mold inlet apertures are provided in one-to-one correspondence with the aligned first and second semiconductor package mounting regions.

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53. The printed circuit board as claimed in claim 51, wherein the plurality of mold inlet apertures are provided in a less than one-to-one correspondence with the aligned first and second semiconductor package mounting regions.

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54. The printed circuit board as claimed in claim 51, wherein the plurality of mold inlet apertures are located in a disposable portion of the board body, and
25 the first and second semiconductor package mounting

regions are located in a non-disposable portion of the board body.

55. The printed circuit board as claimed in claim
5 51, wherein some of the plurality of mold inlet apertures
are located in a disposable portion of the board body,
and others of the plurality of mold inlet apertures are
located in a non-disposable portion of the board body,
and wherein the first and second semiconductor package
10 mounting regions are located in a non-disposable portion
of the board body.

56. The printed circuit board as claimed in claim
51, wherein thickness, length and width dimensions of the
15 board body are in conformance with a Joint Electronic
Device Engineering Council (JEDEC) standard.

57. The printed circuit board as claimed in claim
54, wherein thickness, length and width dimensions of the
20 non-disposable portion of the board body are in
conformance with a Joint Electronic Device Engineering
Council (JEDEC) standard.

58. The printed circuit board as claimed in claim
25 55, wherein thickness, length and width dimensions of the

non-disposable portion of the board body are in conformance with a Joint Electronic Device Engineering Council (JEDEC) standard.

5 59. The printed circuit board as claimed in claim 51, wherein the first and second semiconductor packages are wafer level packages.

10 60. The printed circuit board as claimed in claim 54, wherein the first and second semiconductor packages are wafer level packages.

15 61. The printed circuit board as claimed in claim 55, wherein the first and second semiconductor packages are wafer level packages.